



Dart Aerospace Ltd.
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D5152-043
Job Sheet 187772



Part No: D5152-043

Job Qty: 9 ea

Part Name: Aft Post Mount Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 12/18/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	12/18/18	12/18/18	0.00	0.00	Start Up Large Fab-3		EC
110	Large Fab	9 pcs	12/18/18	12/18/18	0.00	3.32	Large Fab 1		EC
120	QC	9 pcs	12/18/18	12/18/18	0.00	0.00	QC9		epl
130	QC	9 pcs	12/18/18	12/18/18	0.00	0.00	QC5		CPL
140	SprayPaint	9 pcs	12/18/18	12/18/18	0.00	0.94	Spray Paint		AB 18-12-17
150	QC	9 pcs	12/18/18	12/18/18	0.00	0.00	QC14		38
160	Packaging	9 pcs	12/18/18	12/18/18	0.00	0.00	Packaging3-2	LG OSS	AB 18-12-20
170	QC21-SA	9 Ea	12/18/18	12/18/18	0.00	0.00	QC21		21 DEC 20 2018

primer 138762

Job BOM

007057

Part / Item	Component Name	Quantity	Operation	Container
D5152-3	Aft Post Mount	9 Ea (1 ea)	90-Start up Operation	5096795
D5152-7	Aft Step Post	9 Ea (1 ea)	90-Start up Operation	5088901

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5152-3	9	23	0
	D5152-7	9	23	0

Part Specifications



Container No: S137936



Part: D5152 - 043

Job No: 187772

Serial No/Batch: S137936

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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be found.

Plex 12/17/18 8:48 AM dart.white.jesse

Date: 12/17/18

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					